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# Flexible nanosensors that detect food contaminants

## **About the Capability**

- A team of IMRE scientists has developed a flexible Surface-enhanced Raman scattering (SERS) sensor with increased sensitivity that can be used to test food samples directly and detect trace amounts of pesticides.
- This was achieved by developing and depositing anisotropic 3D metal nanoparticle inks onto flexible substrates and created SERS sensors that have a much higher Raman enhancement effect. The signals from these sensors are about two orders of magnitude higher than those from spherical metal nanoparticles inkjet printed on some flexible substrates.
- The flexible substrates used, e.g. paper, offer higher surface areas which further increase the detection sensitivity of the sensors. Using the pesticide thiram as a model analyte, a sensitivity enhancement of 10<sup>4</sup>-fold was demonstrated on the IMRE flexible SERS substrate compared with commercial glass-based SERS substrate.
- The team also customised deposition technologies for the IMRE-developed anisotropic 3D metal nanoparticle inks such that the inks can be deposited onto a wider range of flexible substrates besides paper, such as plastics and metal foil.
- The deposition methods used by the IMRE team could potentially be scaled up to meet large scale fabrication demands at a much lower cost compared with E-beam based cleanroom methods.

### **Potential Applications**

 Faster on-site testing, detection and identification of trace pesticides and other contaminants - The flexible SERS sensors offer the possibility of direct sampling of food, soil or water on-site, and the use of "swaband-test", "dip-and-test", and "in-packaging" sensing modes with minimal sample preparation steps.

### **Collaboration Opportunities**

To partner with:

- authorities such as Agri-Food and Veterinary Authority of Singapore (AVA) and National Environment Agency (NEA) on developing solutions that will help in the enforcement of comprehensive quality and safety standards and testing;
- companies in the food & beverage industry and water-treatment industry to further research, develop and scale-up diagnostics testing applications;
- instrumentation companies to further develop portable detection and identification kits.



For more information, please contact: industry@imre.a-star.edu.sg



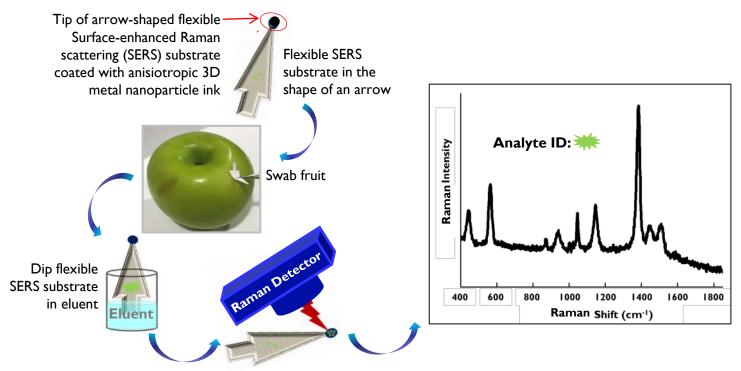
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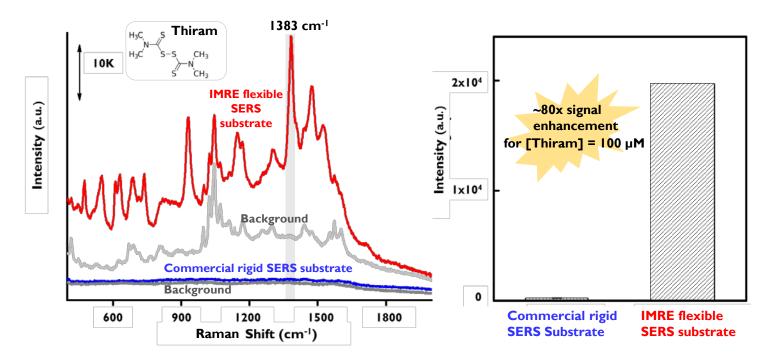
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#### **About the Process**

"Swab-and-Test" for trace pesticides on fruit by using paper-based SERS sensor, suitable for on-site testing:



#### **Performance Data**



IMRE flexible SERS shows 80x stronger signal enhancement for the analyte Thiram at 100  $\mu$ M compared with commercial solid SERS substrate.